

# **VFD120 Series**

## **Variable Priority Flow Dividers**

Aimed at mobile and industrial applications the VFD120 can be used for controlling hydraulic motor and cylinder speeds by manually adjusting the flow rate.

Variable priority flow dividers split a single input (P) flow into a priority (REG) flow and an excess or by-pass (BP) flow which can be returned directly to the oil reservoir or used to power a second system. This is possible due to the valve's adaptive pressure compensation characteristics meaning both the priority and by-pass flows can be used to drive separate circuits, even under varying loads. In many instances this dispenses with the need for another pump to operate a second system.

The VFD120 design has also been optimised to reduce energy wastage by minimising the pressure losses across the valve, resulting in a significant reduction in running costs.

#### **Specifications**

Maximum Pressure: Up to 420 bar, 6000 psi

Total flow capacity: 120 lpm, 32 gpm

Regulated flow capacity: See Table 2, ordering codes

Porting: See Table 3, ordering codes

Material: Steel components in cast Ductile Iron body painted black;

aluminium knob Weight: 2.0 Kg, 4.4 lbs

Mounting: Two bolt - M8 or 5/16"

### **Features**

- Clearly marked singleturn hand dial permits fast visual adjustments to predetermined 'Priority' flow.
- Pressure compensated permitting both 'Priority' and 'By-Pass' to be used simultaneously at varying pressures without affecting the 'Priority' flow rate.
- Anti-tamper locknut option available. Contact Sales Office for more information.
- Reverse flow capable (Depending upon control knob position) Contact Sales office for more information.







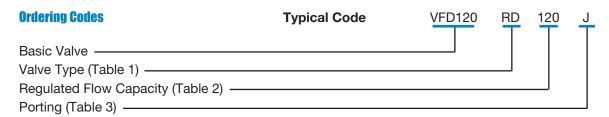


Table 1: Valve Type

Code	Description
RD	Standard
LN*	Lock Nut Version

Table 2: Regulated Flow (gpm refers to US gpm)

Code	Regulated Flow
030	0 - 11 lpm (3.0 gpm)
050	0 - 19 lpm (5.0 gpm)
080	0 - 30 lpm (8.0 gpm)
120	0 - 45 lpm (12.0 gpm)
160	0 - 60 lpm (16.0 gpm)
200	0 - 76 lpm (20.0 gpm)
250	0 - 95 lpm (25.0 gpm)
Use for Locknut version only	
X??*	?? lpm

<sup>\*</sup> Set to 47 lpm unless otherwise stated.

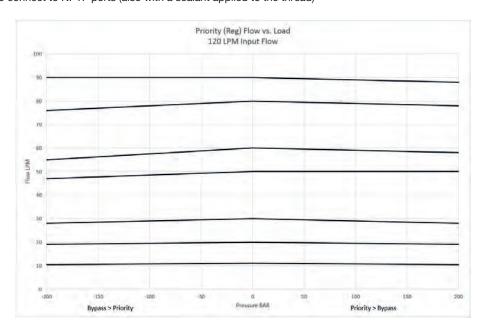
For flows above 95 lpm, see VFD190 bulletin and contact sales for more information.

Table 3: Porting\*

Code	Port Threads
Н	1/2" BSPP
J	3/4" BSPP
G	1-1/16" -12UN #12 SAE ORB
Α	3/4" NPTF *1
М	M22 x 1.5

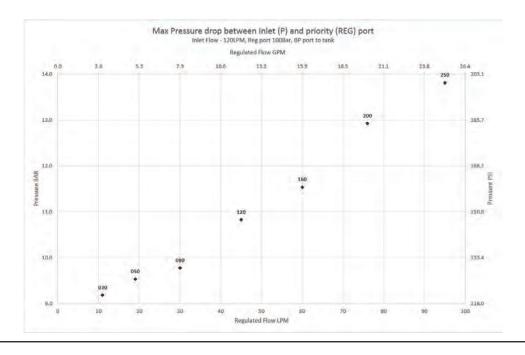
Note: M22 and 1/2" BSPP threads only available in flow codes 030 to 120  $\,$ 

<sup>\*1</sup> All NPTF threads are to ANSI B1.20.3 -1976 Class 1. As stated in the standard it is recommended that "sealing is accomplished by the means of a sealant applied to the thread". NPT fittings may also be used to connect to NPTF ports (also with a sealant applied to the thread)



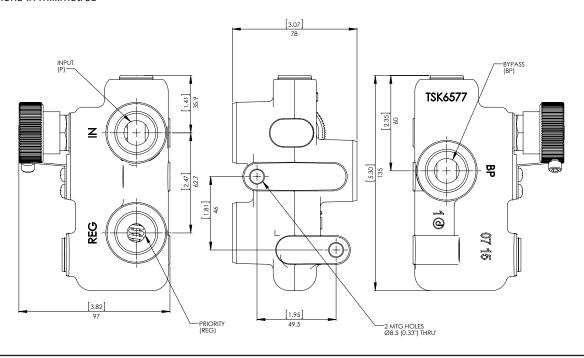
<sup>\*</sup> Other threads available to special order.



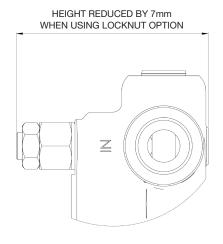


#### **Installation Details**

Dimensions in millimetres



#### **LN (Anti-Tamper Locknut Option)**



Change RD to LN when ordering State flow setting required otherwise factory setting used.

Webtec reserve the right to make improvements and changes to the specification without notice